

CONTROLLED DOCUMENT

AUG 03 2016

JOB NUMBER
61-5045

CONTROLLED DOCUMENT

DATE 03-11-15 JOB# 01-16212-B

Mark P/N, 5/11, Made in USA

99 4/1/15

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- CADMIUM PLATE PER AMS 2400
DIM MUST BE MET AFTER PLATING

4 LUGS
EQUALLY SPACED
WITHIN .005 OTP

STAMP PER
NOTE 1.

BRG RET NUT (REF)

USED ON ENGINE MODELS
763-A-5A, 250 C18

These tool drawings are furnished in accord with the terms of the IDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.

6798046
SHT 1 OF 1

MAKE FROM PHOTO
73264 SOCKETS #7.43
RQC 3/12/15

BREAK SHARP EDGES .020 U.O.S.

UNLESS OTHERWISE SPECIFIED TOL ON ANGLES $\pm 1^\circ$ TOL ON 3 PLACE DECIMALS $\pm .010$ TOL ON 4 PLACE DECIMALS $\pm .005$ 4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC MATERIAL SAE 4340 HEAT TREAT. HDN 36-40RC	APPROVALS DRAWN JH/MEER/IGH \$ 10-6-65 CHECKED RDM 11-12-65 CHF. DR. Power 11-12-65 METALLURGY ENGR. 1 ENGR. 2 GAL ENGR. 3 FJR FINAL RJH REVIEW APPROVAL	DATE 10-6-65 11-12-65 11-12-65	ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA TITLE WRENCH-BRG LOCKNUT, GAS PRODUCER MODEL GM Allison SCALE FULL SIZE DWG. No. C 6798046 CODE IDENT 73342 SHEET 5045 COPY
SURFACE TREAT. NOTED	INSPECTION		